



Measurement methods for skid resistance of road surfaces

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Background and requirements for Common Scale



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Background



- Measurement methods and policies for skid resistance vary greatly across Europe
- Can present barriers to sharing of best practice and comparing road networks
- Harmonisation has been attempted in the past, for example
 - Hermes project
 - PIARC experiment

But

- Common scales developed have not had sufficient accuracy and robustness



The ROsanne project was funded by the European Community's Seventh Framework Programme (FP7/2007-2013) under grant agreement n° 303208

Objective



- To advance the harmonisation of skid resistance measurements across Europe
- Undertake pre-normative research creating the technical basis for draft standards
 - Proof of a new concept

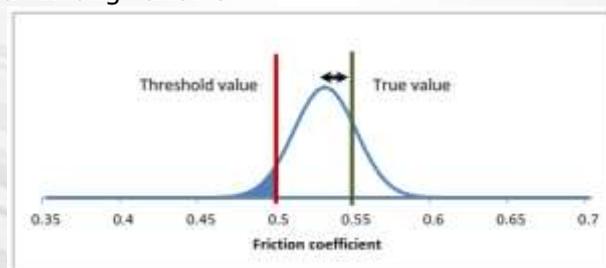


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Measurement accuracy



- Measurements can be affected by
 - Bias (systematic error)
 - Random error
- Example shows that a proportion of measurements will give a "wrong" answer



- What level of accuracy is acceptable?

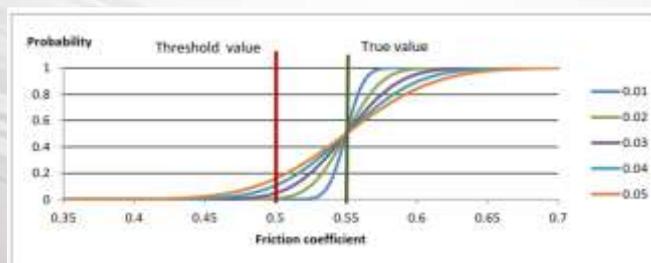


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Measurement accuracy



- Precision can be expressed in terms of Reproducibility Standard Deviation, σ_R , which takes account of:
 - Between machine variation
 - Repeatability of individual machines
- Fleets of the same device type can produce $\sigma_R \approx 0.03$
 - Equivalent to 95% confidence if threshold 0.05 below true value and zero bias



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Starting point

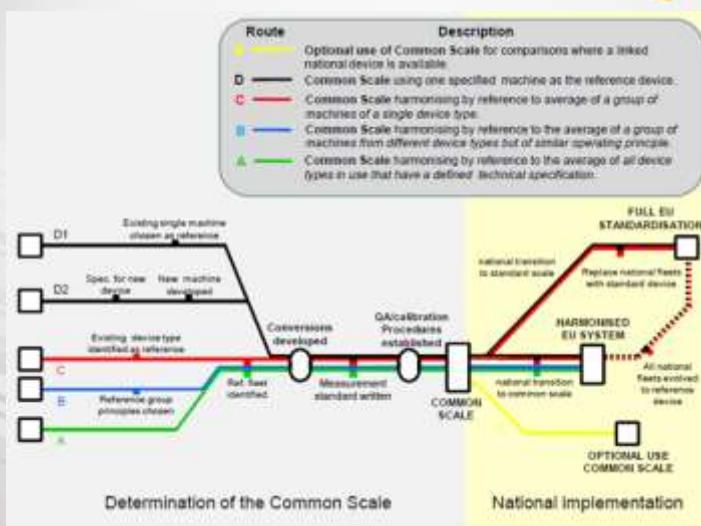


- TYROSAFE project reviewed:
 - Previous harmonisation work
 - Skid resistance policies and standards across Europe
 - Measurement devices in Europe
- Proposed a way forward
 - The TYROSAFE Roadmap
 - Options for developing a common scale
 - Options for implementation



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Starting point



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Starting point



- Derive conversion factors for friction indices based on similar groups of devices based on operating principle
 - Side-force
 - Longitudinal fixed slip
 - Low slip
 - High slip
- Measure on different parts of the friction-slip curve
- Represent different road user situations
- Gather data that can be analysed to develop the Common Scale(s)



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Round robin tests to develop common scale



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Objectives



- Two experimental campaigns
 - 1st database for analysis and development of Common Scale
 - 2nd database to verify the stability of the Common Scale

- Additional knowledge on the parameters of influence

- Identification of suitable test conditions (surfaces, speed, etc.) for the common scale

- Definition of relevant "checking process" and proposition of recommendations on calibration (Q/A procedure)



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IFSTTAR Test Track



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Participants



- Transversal Friction Coefficient (8)
 - SCRIM (France, Slovenia, *United Kingdom, Spain*)
 - SKM (Germany)
 - Odologiraphe (Belgium)
 - *Pavetesting (Spain)*

- Longitudinal Friction Coefficient (10)
 - RoadSTAR (Austria) – 18% et 62,5%
 - Griptester (France, United Kingdom)
 - Roar (Denmark)
 - Adhéra (France)
 - IMAG (France) – 18 et 85%
 - *TRT (Czech Republic)*
 - *Oscar (Norway)*
 - *ROAR5 (Norway)*
 - *Viafriction (Norway)*



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Checking process



- Parameters
 - Speed (30 to 100 km/h)
 - Distance (800 m)
 - Water flow (3 speeds)
 - Tyre (pressure, shore hardness, surface profiles, cleanness)
 - Static load
 - Wheel angle (SFC)

- Requirements
 - Existing European Technical Specifications
 - Or national specifications



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Checking process



- Angle: $20^{\circ} \pm 1^{\circ}$
- Distance: $d \pm 1\%$
- Speed: $S \pm 5\%$
- Tyre pressure: $P \pm 0.1$ bar
- Static load:
 - Variations between 2014 and 2015 for several devices ($< 5\%$ of the reference value)
 - Requirement: $\pm 10\%$ of the theoretical value
- Water flow:
 - Some variations between 2014 and 2015 on the various devices
 - Requirement: $\pm 20\%$ of the theoretical value



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Round robin test program



- Path of 50 cm width on each section

	Transversal Friction devices
Surfaces	10
Speed (km/h)	20, 40, 50, 60 and 80
Repetitions	5 + 1

	Longitudinal Friction devices
Surfaces	10
Speed (km/h)	40, 60 and 80
Repetitions	5 + 1



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Tour on trafficked roads

- 7 sections of 200m / 3 tours
- Standard speed of measurements



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Data collected



Friction measurement	Number of devices	Slip ratio category	Speed (km/h)	Number of pavement surfaces	Repetitions	Total
Side-force	8	Low	20, 40, 50, 60, 80	10	5 for each speed and device (3 on HFS surface)	240 values /device
Longitudinal	8	Low	40, 60, 80	11	5 for each speed and device (3 on HFS surface)	159 values /device
Longitudinal	3	High	40, 60, 80	11	5 for each speed and device (3 on HFS surface)	159 values /device

Friction measurement	Number of devices	Slip ratio category	Speed (km/h)	Number of pavement surfaces	Repetitions	Total
Side-force	7	Low	60	7	3 repetitions per section	21 values /device
Longitudinal	6	Low	60	7	3 repetitions per section	21 values /device
Longitudinal	1	High	60	7	3 repetitions per section	21 values /device

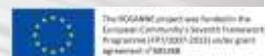


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Thank you to all the participants



**Results and draft standard for
harmonised skid resistance
measurements**



Analysis



- The devices were placed into 3 groups for the analysis
 - Based on operating principle
 - Represent different road user situations

Device group	Representative slip ratio
Side-force	34 %
Longitudinal – low slip	15-25 %
Longitudinal – high slip	over 60%

- Data reviewed to remove anomalies and outliers in accordance with ISO 5725-2



The ROsanne project was funded by the European Community's Seventh Framework Programme (FP7/2007-2013) under grant agreement n° 258128

Analysis



- Based on Skid Resistance Index (SRI) approach
 - DD CEN/TS 13036-2

$$SRI = BFe \frac{S - S_{Ref}}{S_0} \quad S_0 = aMPD^b$$

Where

a , b , and B are device-specific calibration parameters

F is the measured skid resistance value

S is the vehicle operating speed

S_{Ref} is the reference speed at which SRI values are reported

S_0 represents the speed gradient of the skid resistance values, related to the surface texture

MPD is the Mean Profile Depth, a measure of the surface texture



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Analysis



- Used vehicle operating speed rather than tyre slip speed in defining the reference speed
- Not practical for all the different device groups to achieve a single reference slip speed within the normal range of vehicle operating speed
 - requires large, and error-prone, speed corrections to be applied

Device group	Representative slip ratio	Slip speed at 50km/h vehicle speed	Slip speed at 80km/h vehicle speed
Side-force	34%	17	27
Longitudinal – low slip	20%	10	16
Longitudinal – high slip	75%	37.5	60



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Analysis



- When operating speed equals reference speed then:

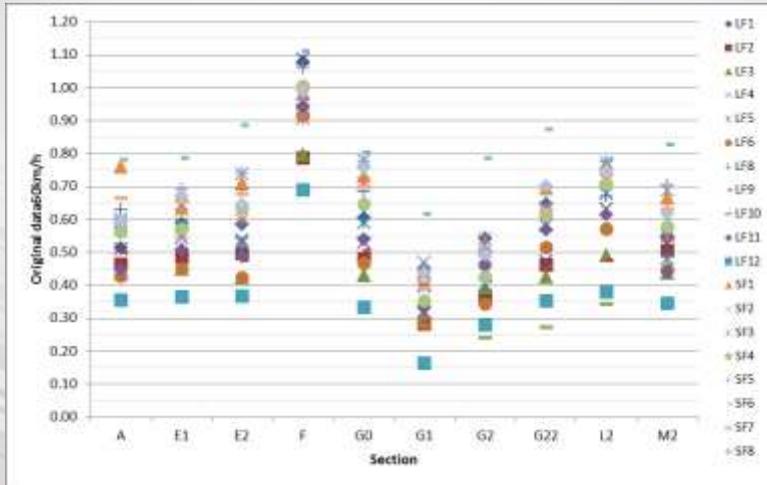
$$SRI = BF$$

- This is the simplest form of harmonisation
- No need to correct for changes in friction with speed
- To determine the device-specific calibration factors, B, the value of the common scale for each test surface needs to be fixed
- Reference friction value for each surface based on average of all devices within a Group weighted by the number of each device type

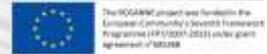


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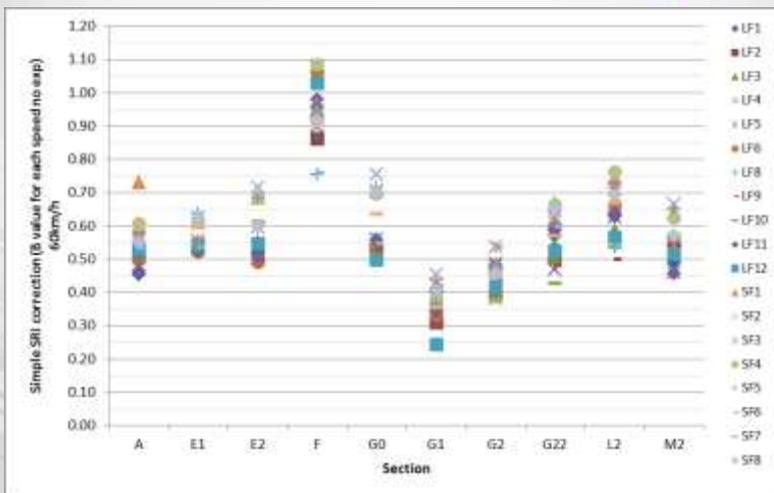
Results – track measurements



Original data collected at 60km/h – all devices

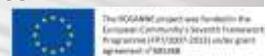


Results – track measurements

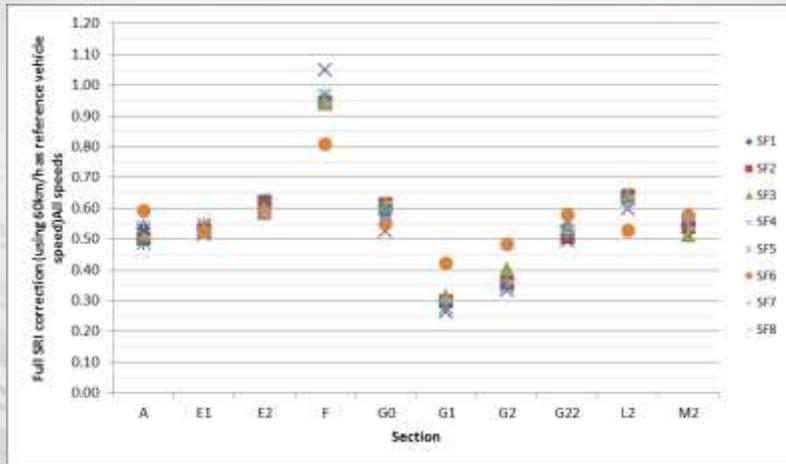


Simple correction at 60km/h – all devices

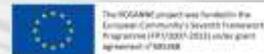
$$\sigma_R \approx 0.07$$



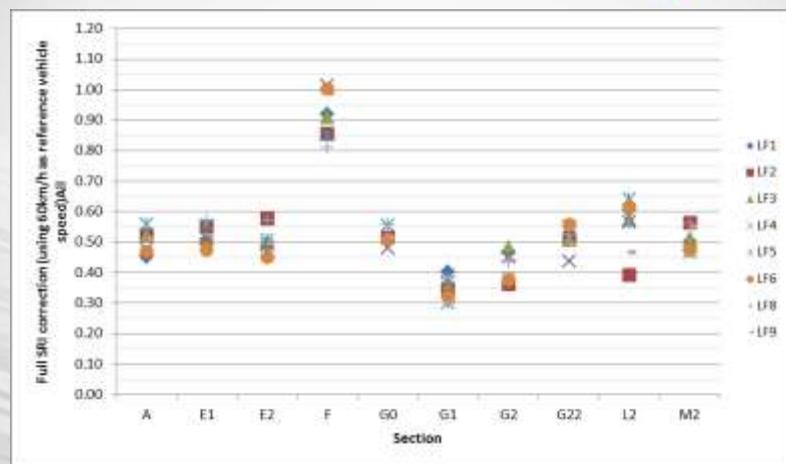
Results – track measurements



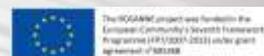
Full SRI correction – side-force devices
 $\sigma_R \approx 0.039$



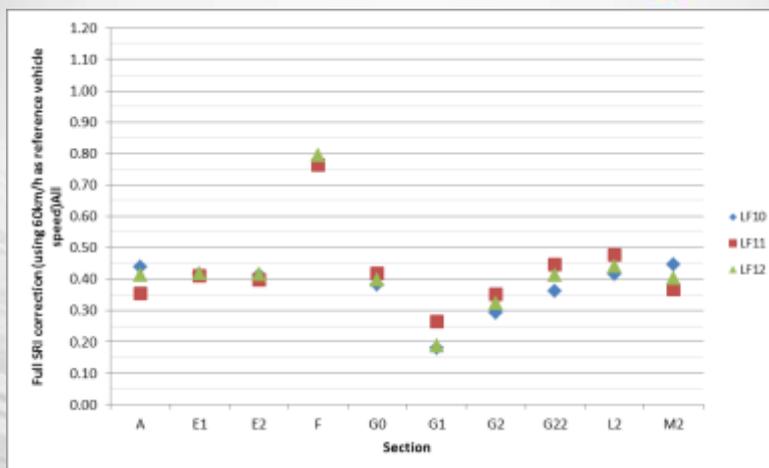
Results – track measurements



Full SRI correction – longitudinal devices (low slip)
 $\sigma_R \approx 0.05$



Results – track measurements



Full SRI correction – longitudinal devices (high slip)
 $\sigma_R \approx 0.038$



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Results – track measurements



- Common scale developed for each device group
- Device specific parameters (a, b & B) calculated
- Precision of common scale assessed by calculation of the reproducibility standard deviation, σ_R
 - σ_R around 0.035 to 0.05
 - compared to about 0.03 for fleets of the same device type
 - compared to about 0.08 - 0.1 for previous harmonisation experiments
 - Similar results from simple and full SRI approach
 - Similar results from both trials



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Results – road circuit

- a, b & B values derived from test track results applied to measurements on trafficked roads
- Similar reproducibility values obtained
- Common scales do not appear to be influenced by “real world” test conditions



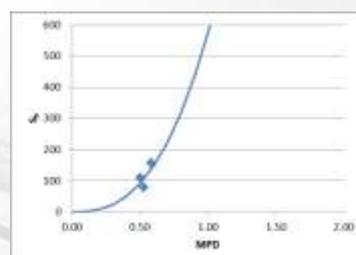
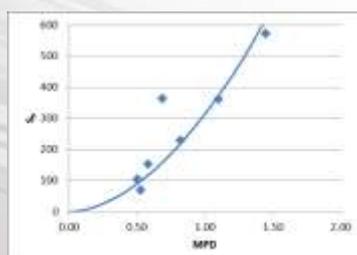
ROSANNE



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Device families

- Speed dependency based on limited number of values for an individual device
- Relationship can have similar shape but vary quite widely
- Could data be grouped together to make speed dependency more robust?
- Concept of device “families”



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Device families



- Pooling similar devices within an existing device group (based on test tyre and load)
- Calculation of a, b & B values for device "families"
- Gives similar but slightly higher levels of reproducibility
 - Side-force – $\sigma_R = 0.035-0.045$
 - Longitudinal (low-slip) – $\sigma_R = 0.05-0.06$
- This approach would help with implementation and maintenance of the common scale



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Stability of common scale

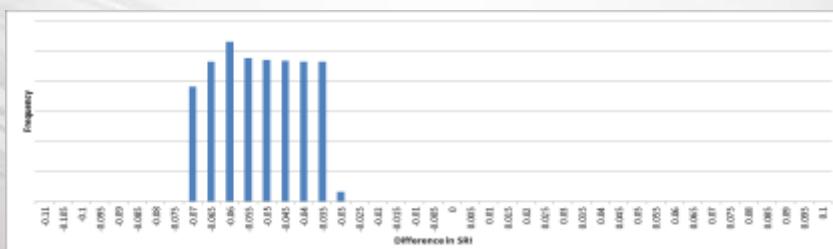
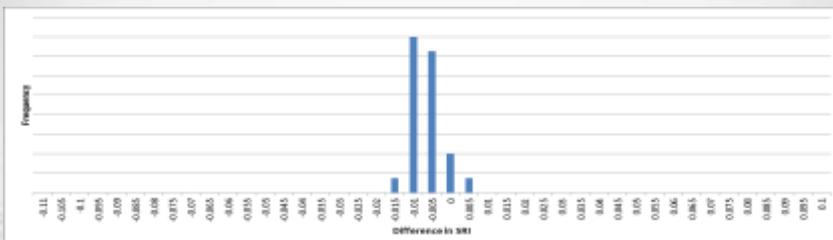


- Compared results for devices that took part in both trials
 - Different a, b & B values from each trial
 - Assessed whether these give significantly different results over the typical range of measurements
- Some variation in consistency of SRI values
- Causes require further investigation



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Stability of common scale

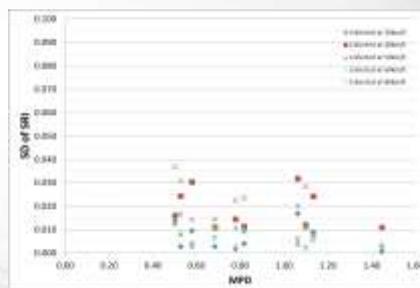
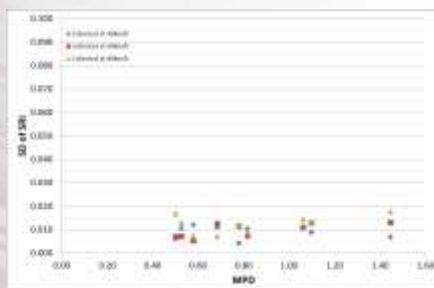


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Precision classes



- Explored concept of precision classes
 - Based on standard deviation of the SRI results for a device



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Quality Assurance



- QA recognised as important
- QA procedures need to cover:
 - Individual devices
 - Existing CEN Technical Specifications and national standards
 - Operator and independent checks
 - Fleets of the same device type
 - Some countries already have well developed systems
 - Sharing of best practice
 - Maintenance of the common scale
 - Should remain stable if first two QA procedures are well maintained and any systematic drift is identified
 - Will still be some need for periodic checks to ensure that a, b & B values are still applicable



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Draft Standard



- Single standard with a part for each device group
- Make clear the difference between the Common Scale for the different device groups
- Based on existing DD CEN/TS 13036-2
- Refer to existing device CEN Technical Specifications
- Provide the equation to be used to convert measured friction values into SRI values on the Common Scale for each device group
- Tabulate the calibration constants a, b and B that are necessary for this calculation



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Draft Standard



- Place limits on the validity of the calibration constants
 - Speed
 - Texture depth
 - Period of time for which they remain valid
- Details of how to run future calibration exercises
 - Informative annex



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Summary



- Measurements made by different devices can be converted to a common scale
- Assumptions made in developing the TYROSAFE roadmap have been proven correct
 - Precision is improved by developing common scales for different groups of devices based on their operating principle
 - Precision is at a "usable" level
- Devices of the same type could be treated as a "family"
- Precision classes could be developed
- Robust QA procedures required
- Stability over time requires further investigation



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Any questions?